

**AMENDMENTS TO THE SPECIFICATION WITH MARKINGS TO SHOW
CHANGES MADE**

Before paragraph **[0001]**, add the heading --BACKGROUND OF THE INVENTION--.

Amend paragraph **[0001]** as follows:

[0001] --The invention relates to a calibration device according to the preamble of claim 1.--

Before paragraph **[0006]**, add the heading --SUMMARY OF THE INVENTION--.

Amend paragraph **[0007]** as follows:

[0007] -- This object is attained by the features set forth in claim 1 a calibration device for calibrating extruded continuous profiles, in particular tubes, which includes a plurality of segment rings which are disposed behind one another and include individual segments and whose inner surface jointly define a calibrating opening, wherein segments disposed behind one another in axial direction are combined to a segment block, wherein the individual segments of each segment block are arranged on a support structure, wherein the segment blocks are received in substantial circular manner in a housing such that axially adjacent segments partially overlap in each position in circumferential direction, and wherein each support structure is connected with at least one mounting and operating device which restrains the individual segment blocks, associated to a respective support structure, in the housing, and enables an adjustment of each individual segment block in radial direction, wherein each mounting and operating device is made of two parts, with a first part connected with the support structure, and a second part received in the housing (12, 14), and with both parts connected with one another in a detachable manner.

Before paragraph [0016], add the heading --BRIEF DESCRIPTION OF THE DRAWING--.

Amend paragraph [0020] as follows:

[0020] -- Fig. 4a shows ~~two views~~ a side view of a first embodiment of a spindle support for retaining a segment block,

Fig. 4b shows an end view of the spindle support of
Fig. 4a;

Before paragraph [0023], add the heading --DETAILED DESCRIPTION OF PREFERRED EMBODIMENTS--.

Amend paragraph [0026] as follows:

[0026] -- It includes lamellae 18 arranged behind one another and secured to two support rods 30a, 30b. The support rods 30a, 30b form the support structure 30. Disposed on the support rods 30a, 30b in turn are two spindle carriers 20 spaced in axial direction from one another. The spindle carriers 20 are shown in two views in [[Fig. 4]] Figs. 4a, 4b and include an attachment portion 42, which has two bores 46 for passage of the support rods 30a, 30b so as to be connected or connectable to the support structure 30, and a threaded rod 40. The threaded rod 40 and the attachment portion 42 are detachably connectable with one another at the connection position 44, for example by an unillustrated screw connection, clamp connection, latch connection or other connection.--.

Page 9, delete completely.

Page 10, after the heading "CLAIMS" and before the first claim add --What is claimed is:--.

Replace the Abstract as per separate page attached.